

ABSTRACTS:

A process for the manufacture of a decorative surface element, which element comprises a base layer, a decor and a wear layer of a UV or electron beam curing lacquer. One or more structured surfaces, forming embossing surfaces of one or more rollers or moulds, are positioned on top of the decorative lacquered surface, possibly after having cured the lacquer to a desired viscosity, and are continuously or discontinuously pressed on to this. The lacquer will be provided with a surface structure which enhances the decorative effect of the decor. The wear layer is then completely cured.

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